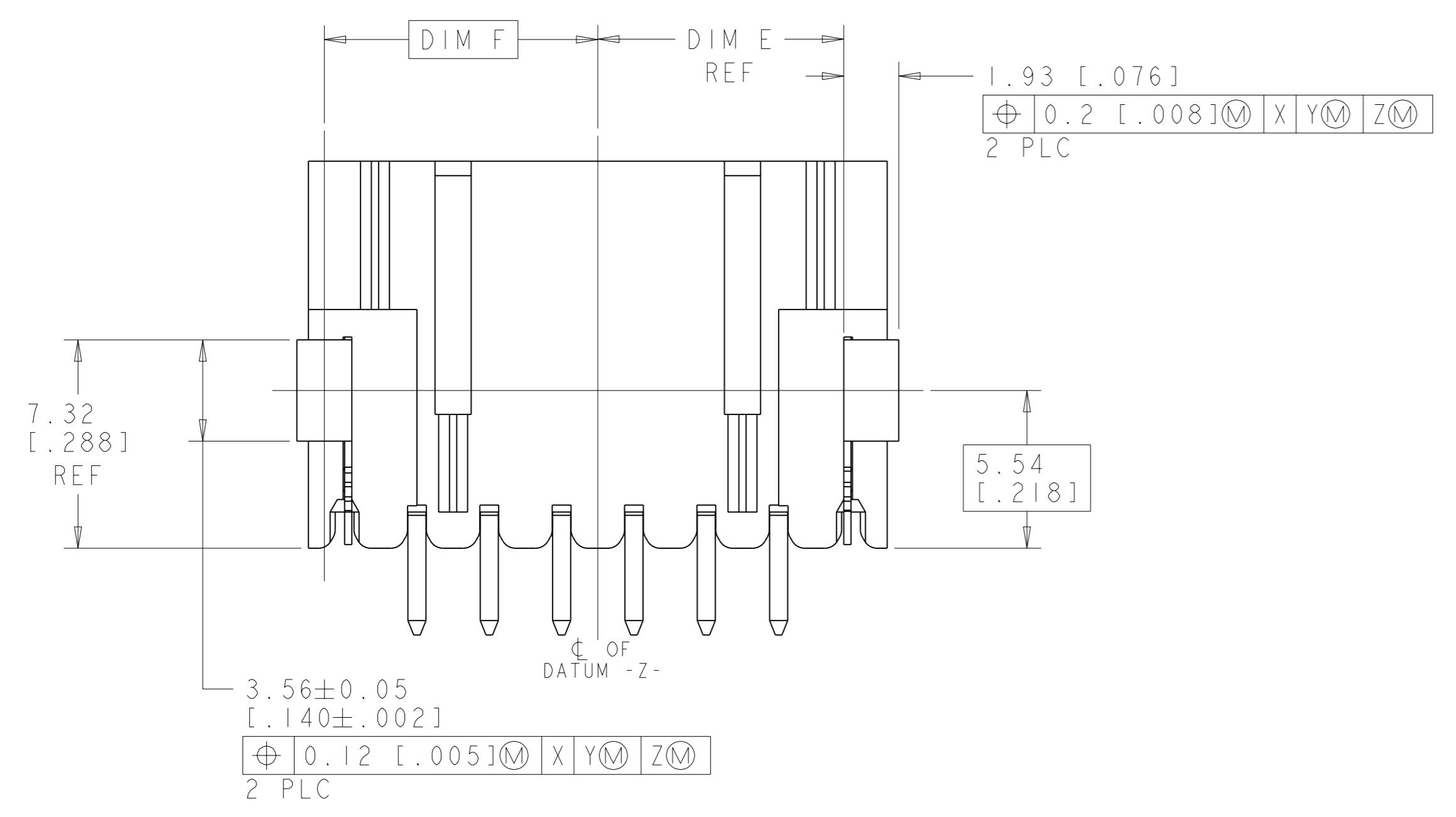
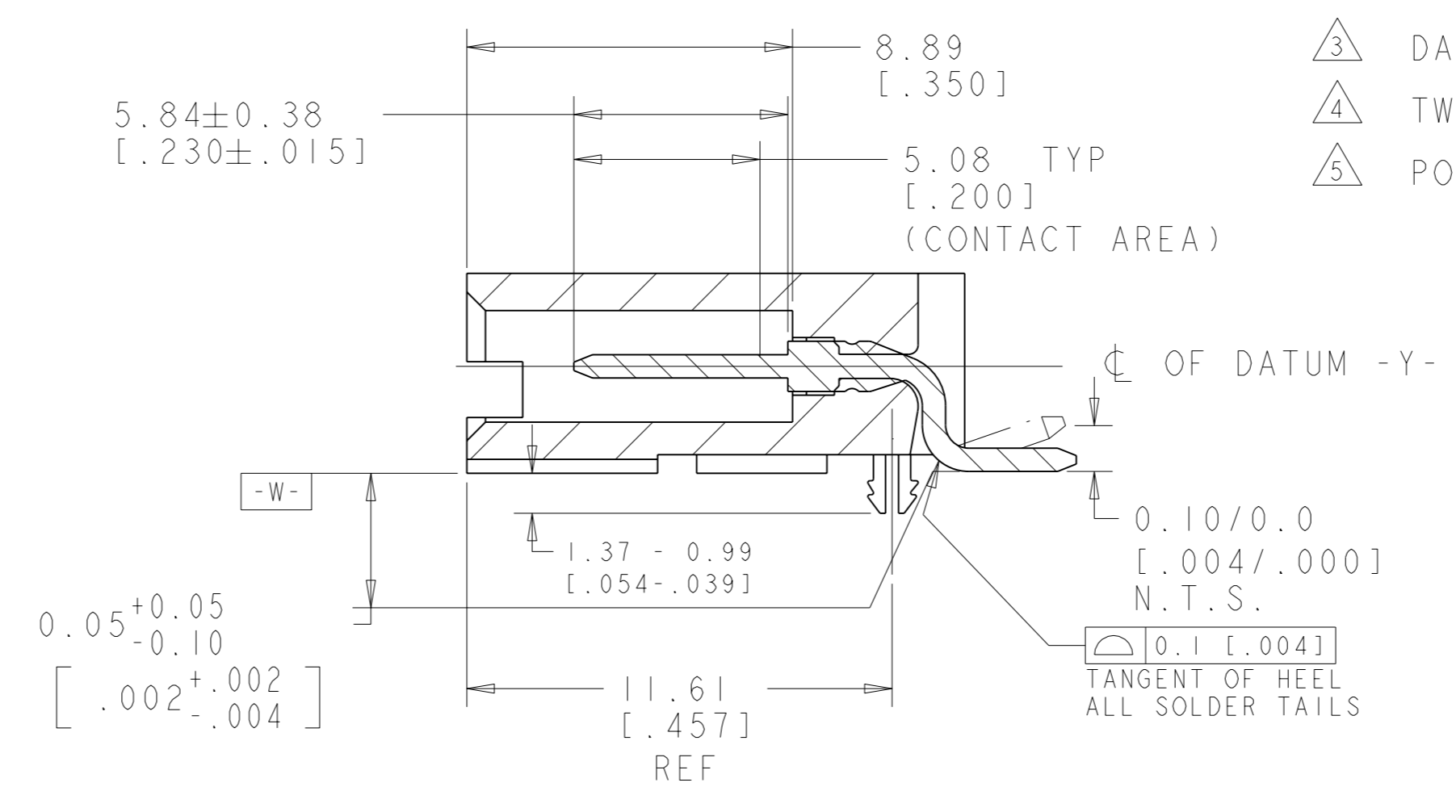
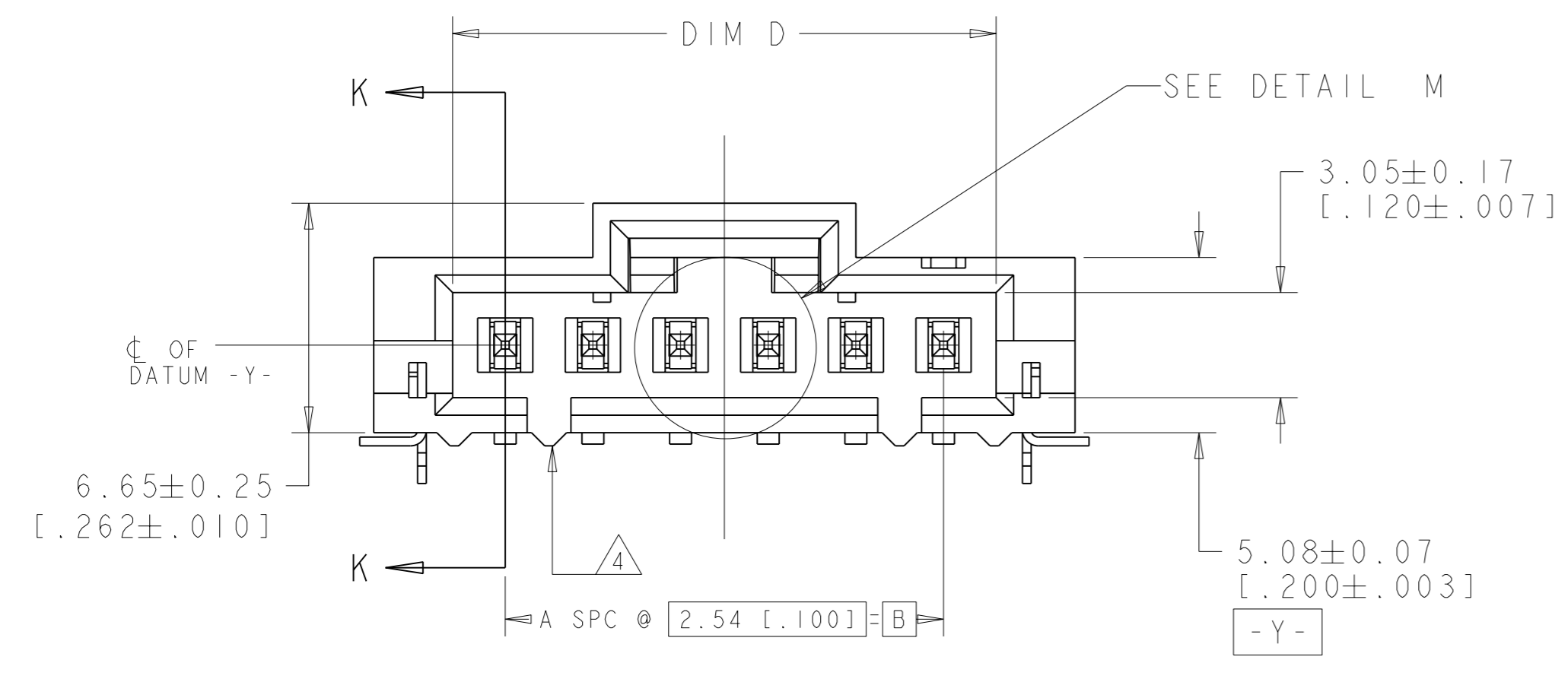
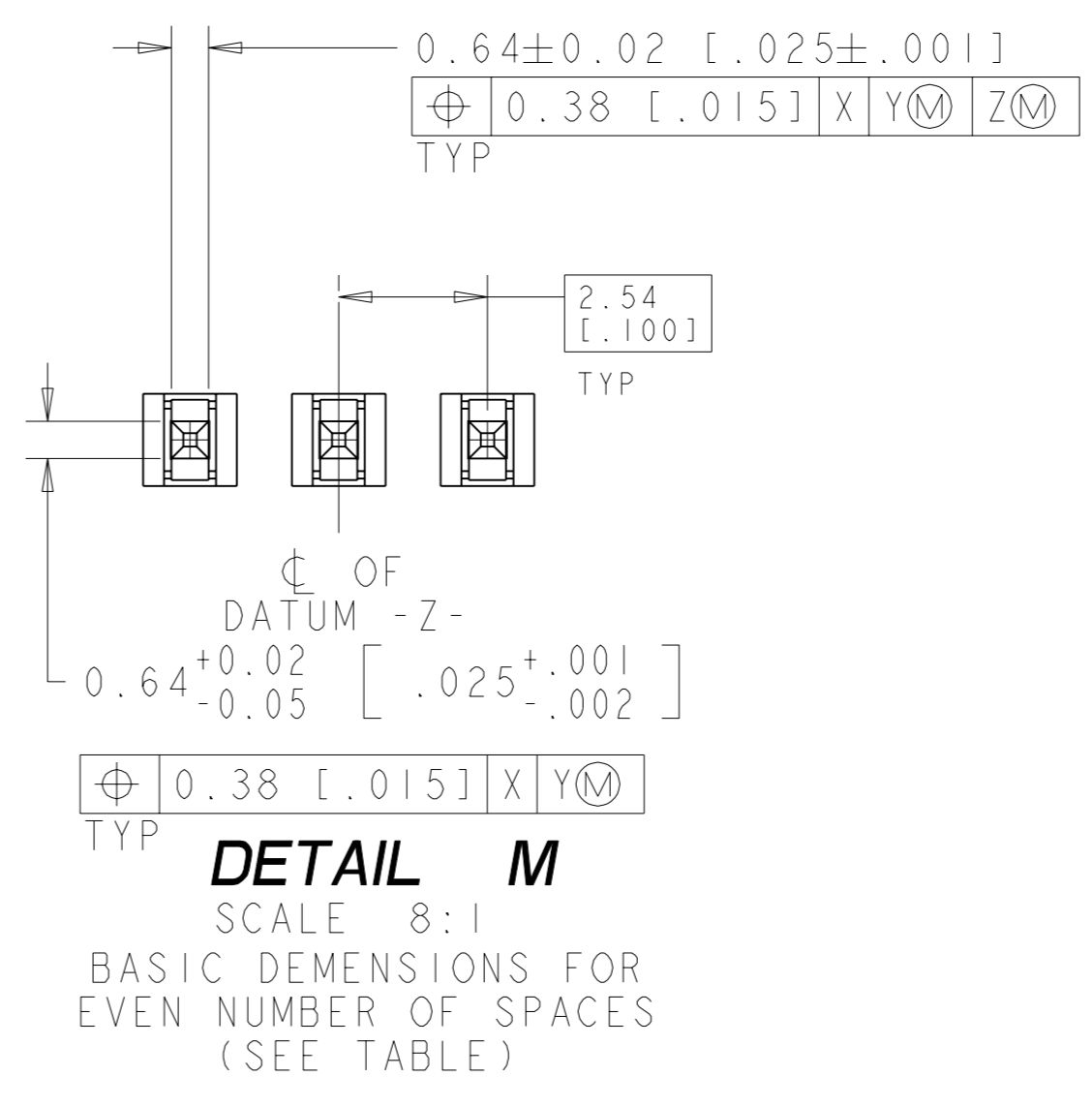
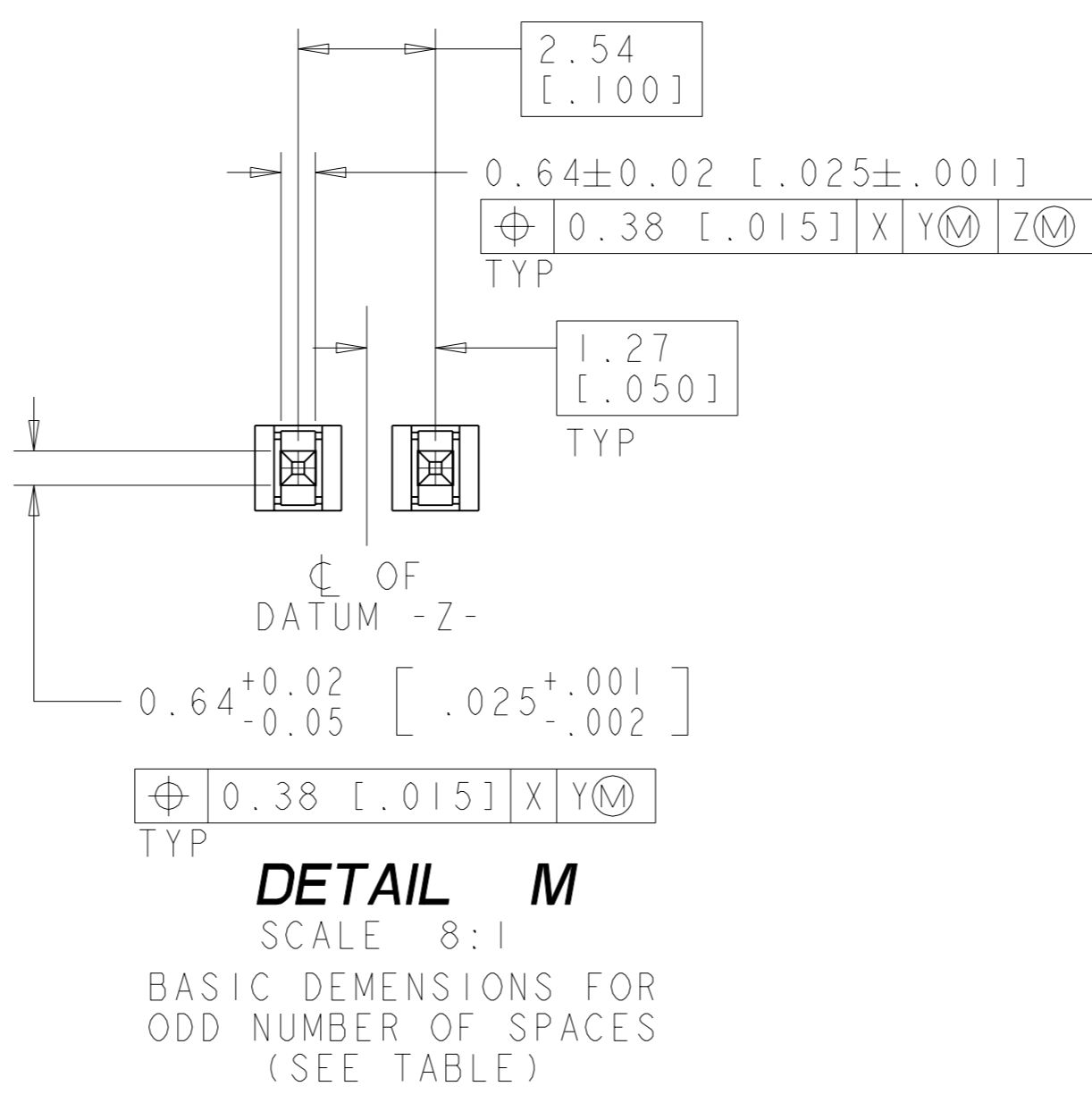
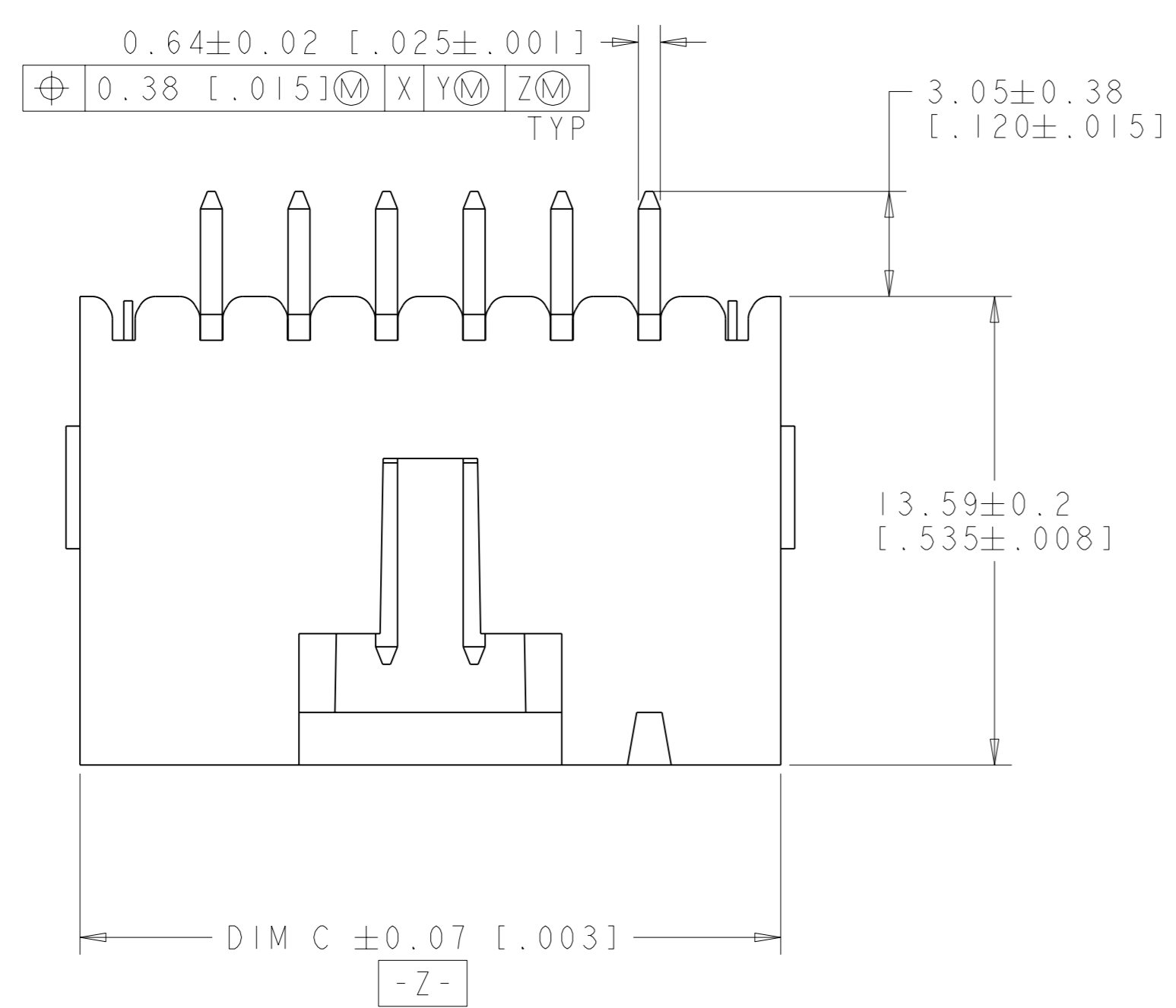


LOC	DIST	REVISIONS			
F	LYR	DESCRIPTION	DATE	DWN	APVD
G		REV PER OG3C-0441-00	09FEB01	RB	KW
H		REV PER OG3C-0087-02	22MAY02	RB	DS
J		REV PER OG3C-0038-03	30APR03	RB	JG
K		REV PER EC OG3C-800-04	19MAY2005	MB	JG

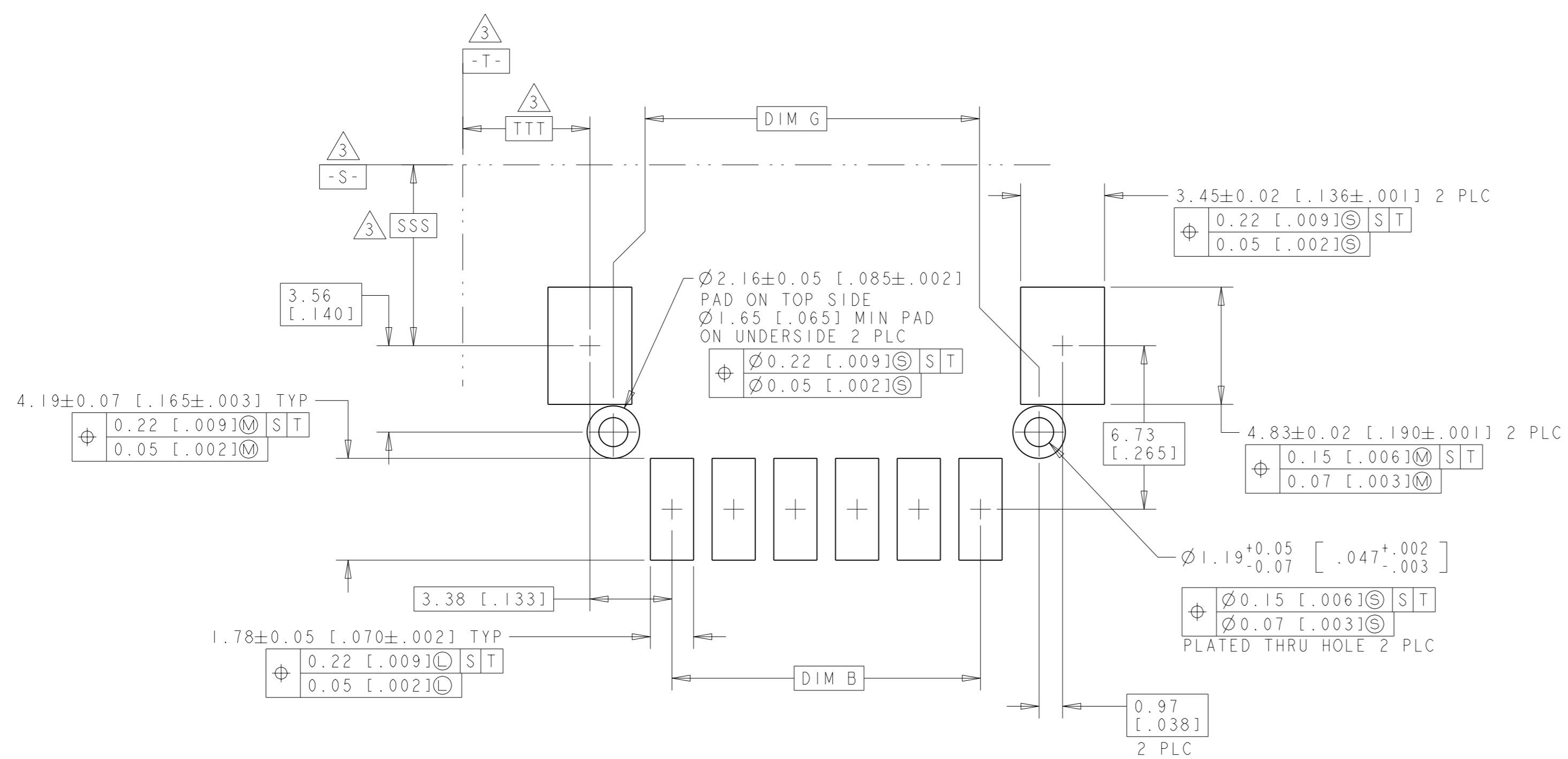


- △ HOUSING: HIGH TEMPERATURE THERMOPLASTIC, COLOR-BLACK. POST: BRASS.
- △ POST: 0.000381 [.000015] MIN GOLD ON THE CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MIN MATTE TIN-LEAD ON THE SOLDER TAILS, ALL OVER 0.00127 [.000050] NICKEL.
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY THE CUSTOMER.
- △ TWO POLARIZATION SLOTS ON ASSEMBLIES WITH FOUR OR MORE POSITIONS.
- △ POST: 0.000381 [.000015] MIN GOLD ON THE CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MIN MATTE TIN ON THE SOLDER TAILS, ALL OVER 0.00127 [.000050] NICKEL.

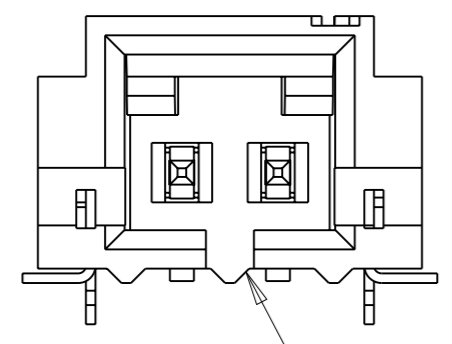
SEE TABLE ON SHEET #3 & #4

DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN B. HAYMAKER 01APR99		AMP Incorporated Harrisburg, PA 17105-3608	
⊕		0 PLC ±		CHK M. CHIANG 01APR99		NAME	
⊕		1 PLC ±		APVD M. CHIANG 01APR99		HEADER ASSEMBLY, LATCHING, RIGHT ANGLE SURFACE MOUNT, MTE, AMPMODU	
⊕		2 PLC ±		PRODUCT SPEC		SIZE	
⊕		3 PLC ±		APPLICATION SPEC		CAGE CODE DRAWING NO	
⊕		4 PLC ±		WEIGHT		RESTRICTED TO	
⊕		ANGLES ±		CUSTOMER DRAWING		SCALE SHEET OF REV	
FINISH SEE TABLE		SEE TABLE		A   00779 ©=147278		K	

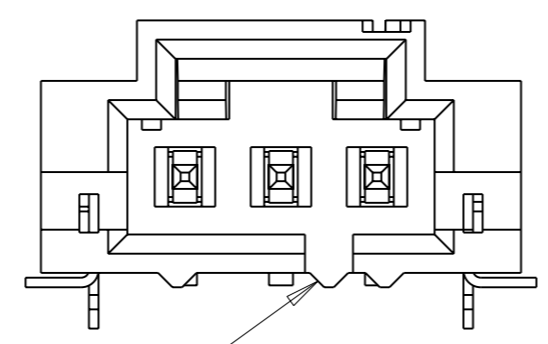
LOC	DIST	REVISIONS			
F	LYR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



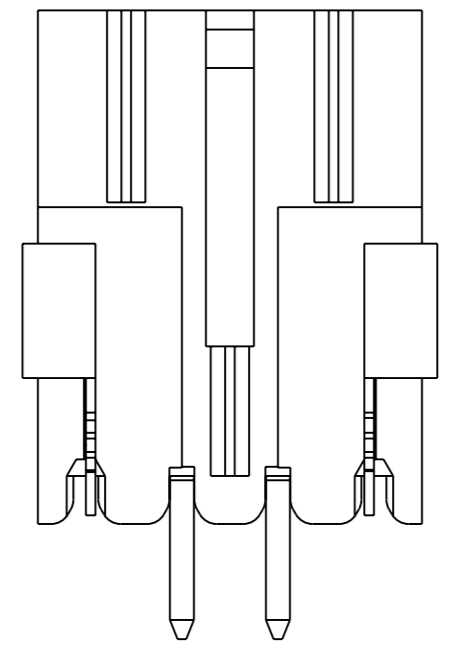
**RECOMMENDED PC BOARD LAYOUT**



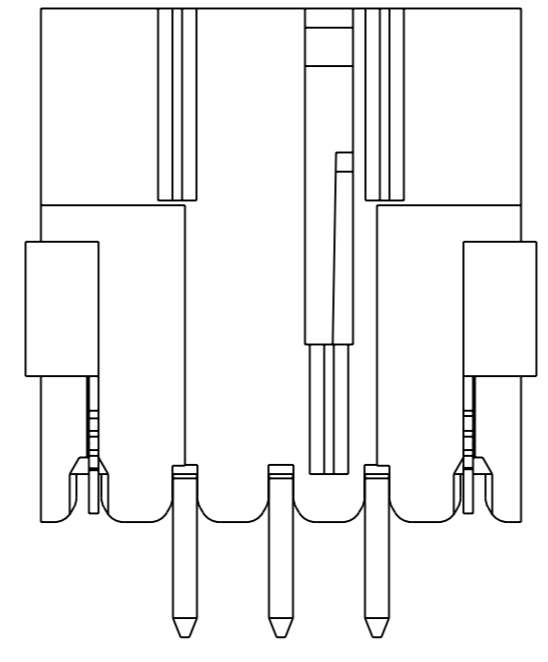
POLARIZATION SLOT FOR TWO POSITION



POLARIZING SLOT FOR THREE POSITION



147278-1



147278-2

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DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ±0.13 [.005] 4 PLC ± ANGLES ±	NAME: HEADER ASSEMBLY, LATCHING, RIGHT ANGLE SURFACE MOUNT, MTE, AMPMODU APPLICATION SPEC: PRODUCT SPEC SIZE: A1 CAGE CODE: 00779 DRAWING NO: 147278	RESTRICTED TO: - SCALE: 6:1 SHEET: 2 OF 4 REV: K
MATERIAL: -	FINISH: -	WEIGHT: -	CUSTOMER DRAWING

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LOC	DIST	REVISIONS			
		REV	DATE	BY	APPV
AD	00	-	SEE SHEET 1	-	-

△	88	65.79 [2.590]	33.73 [1.328]	32.77 [1.290]	64.01 [2.520]	68.58 [2.700]	60.96 [2.400]	24	25	2-147278-4
△	88	63.25 [2.490]	32.46 [1.278]	31.50 [1.240]	61.47 [2.420]	66.04 [2.600]	58.42 [2.300]	23	24	2-147278-3
△	88	60.71 [2.390]	31.19 [1.228]	30.23 [1.190]	58.93 [2.320]	63.50 [2.500]	55.88 [2.200]	22	23	2-147278-2
△	88	58.17 [2.290]	29.92 [1.178]	28.96 [1.140]	56.39 [2.220]	60.96 [2.400]	53.34 [2.100]	21	22	2-147278-1
△	88	55.63 [2.190]	28.65 [1.128]	27.69 [1.090]	53.85 [2.120]	58.42 [2.300]	50.80 [2.000]	20	21	2-147278-0
△	72	53.09 [2.090]	27.38 [1.078]	26.42 [1.040]	51.31 [2.020]	55.88 [2.200]	48.26 [1.900]	19	20	1-147278-9
△	72	50.55 [1.990]	26.11 [1.028]	25.15 [.990]	48.77 [1.920]	53.34 [2.100]	45.72 [1.800]	18	19	1-147278-8
△	72	48.01 [1.890]	24.84 [.978]	23.88 [.940]	46.23 [1.820]	50.80 [2.000]	43.18 [1.700]	17	18	1-147278-7
△	72	45.47 [1.790]	23.57 [.928]	22.61 [.890]	43.69 [1.720]	48.26 [1.900]	40.64 [1.600]	16	17	1-147278-6
△	72	42.93 [1.690]	22.30 [.878]	21.34 [.840]	41.15 [1.620]	45.72 [1.800]	38.10 [1.500]	15	16	1-147278-5
△	72	40.39 [1.590]	21.03 [.828]	20.07 [.790]	38.61 [1.520]	43.18 [1.700]	35.56 [1.400]	14	15	1-147278-4
△	56	37.85 [1.490]	19.76 [.778]	18.80 [.740]	36.07 [1.420]	40.64 [1.600]	33.02 [1.300]	13	14	1-147278-3
△	56	35.31 [1.390]	18.49 [.728]	17.53 [.690]	33.53 [1.320]	38.10 [1.500]	30.48 [1.200]	12	13	1-147278-2
△	56	32.77 [1.290]	17.22 [.678]	16.26 [.640]	30.99 [1.220]	35.56 [1.400]	27.94 [1.100]	11	12	1-147278-1
△	56	30.23 [1.190]	15.95 [.628]	14.99 [.590]	28.45 [1.120]	33.02 [1.300]	25.40 [1.000]	10	11	1-147278-0
△	44	27.69 [1.090]	14.68 [.578]	13.72 [.540]	25.91 [1.020]	30.48 [1.200]	22.86 [.900]	9	10	147278-9
△	44	25.15 [.990]	13.41 [.528]	12.45 [.490]	23.37 [.920]	27.94 [1.100]	20.32 [.800]	8	9	147278-8
△	44	22.61 [.890]	12.14 [.478]	11.18 [.440]	20.83 [.820]	25.40 [1.000]	17.78 [.700]	7	8	147278-7
△	44	20.07 [.790]	10.87 [.428]	9.91 [.390]	18.29 [.720]	22.86 [.900]	15.24 [.600]	6	7	147278-6
△	44	17.53 [.690]	9.60 [.378]	8.64 [.340]	15.75 [.620]	20.32 [.800]	12.70 [.500]	5	6	147278-5
△	32	14.99 [.590]	8.33 [.328]	7.37 [.290]	13.21 [.520]	17.78 [.700]	10.16 [.400]	4	5	147278-4
△	24	12.45 [.490]	7.06 [.278]	6.10 [.240]	10.67 [.420]	15.24 [.600]	7.62 [.300]	3	4	147278-3
△	24	9.91 [.390]	5.79 [.228]	4.83 [.190]	8.13 [.320]	12.70 [.500]	5.08 [.200]	2	3	147278-2
△	24	7.37 [.290]	4.52 [.178]	3.56 [.140]	5.59 [.220]	10.16 [.400]	2.54 [.100]	1	2	147278-1
PLATING	EIA 481 TAPE WIDTH mm	G	F	E	D	C	B	A	NO OF POSN	PART NUMBER

<small>THIS DRAWING IS A CONTROLLED DOCUMENT FOR PROTECTIVE EQUIPMENT                  IT IS UNPUBLISHED AND NOT TO BE RELEASED FOR THE PUBLIC WITHOUT THE WRITTEN PERMISSION OF AMP</small>		DWN: B. HAYMAKER 01APR99 CDR: M. CHIANG 01APR99 APVD: M. CHIANG 01APR99	AMP Incorporated Harrisburg, PA 17105-3608
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ±0.13 [0.005] 4 PLC ± ANGLES ±	NAME: HEADER ASSEMBLY, LATCHING, RIGHT ANGLE SURFACE MOUNT, MTE, AMPMODU APPLICATION SPEC PRODUCT SPEC	SIZE: A CASE CODE: 00779 DRAWING NO: 147278 RESTRICTED TO:
MATERIAL: -	FINISH: -	WEIGHT: -	SCALE: 6:1 SHEET 3 OF 4 REV K
CUSTOMER DRAWING			

LOC	DIST	REVISIONS			
F	LYR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

△	88	65.79 [2.590]	33.73 [1.328]	32.77 [1.290]	64.01 [2.520]	68.58 [2.700]	60.96 [2.400]	24	25	7-147278-4
△	88	63.25 [2.490]	32.46 [1.278]	31.50 [1.240]	61.47 [2.420]	66.04 [2.600]	58.42 [2.300]	23	24	7-147278-3
△	88	60.71 [2.390]	31.19 [1.228]	30.23 [1.190]	58.93 [2.320]	63.50 [2.500]	55.88 [2.200]	22	23	7-147278-2
△	88	58.17 [2.290]	29.92 [1.178]	28.96 [1.140]	56.39 [2.220]	60.96 [2.400]	53.34 [2.100]	21	22	7-147278-1
△	88	55.63 [2.190]	28.65 [1.128]	27.69 [1.090]	53.85 [2.120]	58.42 [2.300]	50.80 [2.000]	20	21	7-147278-0
△	72	53.09 [2.090]	27.38 [1.078]	26.42 [1.040]	51.31 [2.020]	55.88 [2.200]	48.26 [1.900]	19	20	6-147278-9
△	72	50.55 [1.990]	26.11 [1.028]	25.15 [1.000]	48.77 [1.920]	53.34 [2.100]	45.72 [1.800]	18	19	6-147278-8
△	72	48.01 [1.890]	24.84 [1.078]	23.88 [1.040]	46.23 [1.820]	50.80 [2.000]	43.18 [1.700]	17	18	6-147278-7
△	72	45.47 [1.790]	23.57 [1.028]	22.61 [1.000]	43.69 [1.720]	48.26 [1.900]	40.64 [1.600]	16	17	6-147278-6
△	72	42.93 [1.690]	22.30 [1.078]	21.34 [1.040]	41.15 [1.620]	45.72 [1.800]	38.10 [1.500]	15	16	6-147278-5
△	72	40.39 [1.590]	21.03 [1.028]	20.07 [1.000]	38.61 [1.520]	43.18 [1.700]	35.56 [1.400]	14	15	6-147278-4
△	56	37.85 [1.490]	19.76 [1.078]	18.80 [1.040]	36.07 [1.420]	40.64 [1.600]	33.02 [1.300]	13	14	6-147278-3
△	56	35.31 [1.390]	18.49 [1.028]	17.53 [1.000]	33.53 [1.320]	38.10 [1.500]	30.48 [1.200]	12	13	6-147278-2
△	56	32.77 [1.290]	17.22 [1.078]	16.26 [1.040]	30.99 [1.220]	35.56 [1.400]	27.94 [1.100]	11	12	6-147278-1
△	56	30.23 [1.190]	15.95 [1.028]	14.99 [1.000]	28.45 [1.120]	33.02 [1.300]	25.40 [1.000]	10	11	6-147278-0
△	44	27.69 [1.090]	14.68 [1.078]	13.72 [1.040]	25.91 [1.020]	30.48 [1.200]	22.86 [1.000]	9	10	5-147278-9
△	44	25.15 [1.000]	13.41 [1.028]	12.45 [1.000]	23.37 [1.020]	27.94 [1.100]	20.32 [1.000]	8	9	5-147278-8
△	44	22.61 [1.000]	12.14 [1.078]	11.18 [1.040]	20.83 [1.020]	25.40 [1.000]	17.78 [1.000]	7	8	5-147278-7
△	44	20.07 [1.000]	10.87 [1.028]	9.91 [1.000]	18.29 [1.020]	22.86 [1.000]	15.24 [1.000]	6	7	5-147278-6
△	44	17.53 [1.000]	9.60 [1.078]	8.64 [1.040]	15.75 [1.020]	20.32 [1.000]	12.70 [1.000]	5	6	5-147278-5
△	32	14.99 [1.000]	8.33 [1.028]	7.37 [1.000]	13.21 [1.020]	17.78 [1.000]	10.16 [1.000]	4	5	5-147278-4
△	24	12.45 [1.000]	7.06 [1.078]	6.10 [1.040]	10.67 [1.020]	15.24 [1.000]	7.62 [1.000]	3	4	5-147278-3
△	24	9.91 [1.000]	5.79 [1.028]	4.83 [1.000]	8.13 [1.020]	12.70 [1.000]	5.08 [1.000]	2	3	5-147278-2
△	24	7.37 [1.000]	4.52 [1.078]	3.56 [1.040]	5.59 [1.020]	10.16 [1.000]	2.54 [1.000]	1	2	5-147278-1
PLATING	EIA 481 TAPE WIDTH mm	G	F	E	D	C	B	A	NO OF POSN	PART NUMBER

<small>THIS DRAWING IS A CONTROLLED DOCUMENT FOR PROTECTIVE EQUIPMENT. IT IS THE USER'S RESPONSIBILITY TO OBTAIN THE LATEST REVISIONS.</small>		DWN: B. HAYMAKER 01APR99 CDR: M. CHIANG 01APR99 APVD: M. CHIANG 01APR99	<b>AMP</b> AMP Incorporated Harrisburg, PA 17105-3608
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ±0.13 [0.005] 4 PLC ± ANGLES ±	NAME: HEADER ASSEMBLY, LATCHING, RIGHT ANGLE SURFACE MOUNT, MTE, AMPMODU PRODUCT SPEC: 108-25034 APPLICATION SPEC:	SIZE: A   CASE CODE: 00779   DRAWING NO: 147278 RESTRICTED TO:
MATERIAL:	FINISH:	WEIGHT:	SCALE: 6:1   SHEET 4 OF 4   REV K
CUSTOMER DRAWING			